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**FORPRENE® NERO 630901A45 - TPV**


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Physical properties	Value	Unit	Test Standard
Density	1030	kg/m <sup>3</sup>	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100% strain	1	MPa	ISO 37
Tensile stress at 300% strain	1.6	MPa	ISO 37
Tensile strain at break (TPE)	940	%	ISO 37
Tensile stress at break (TPE)	4.1	MPa	ISO 37
Shore A hardness, 15s	40	-	ISO 868
Tear strength	18	kN/m	ISO 34-1

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**Typical injection moulding processing conditions**


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Temperature	Value	Unit	Test Standard
Zone1 temperature	155 - 165	°C	-
Zone2 temperature	165 - 175	°C	-
Zone3 temperature	175 - 185	°C	-
Nozzle temperature	180 - 190	°C	-
Mold temperature	20 - 40	°C	-

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**Other text information**


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**Pre-drying**


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3h@80C

**Longer pre-drying times/storage**


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Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.